PRECISION
RIFLESCOPE RINGS

1 in
LOW HEIGHT
0.76" / 19.3mm

TIGHTEST TOLERANCE. STRONGEST HOLD.

Vortex® Precision Riflescope Rings are kept in pairs throughout the manufacturing process ensuring perfection from one set to another. These rings are held to an extremely tight tolerance of .0005" and are serialized, vibratory tumbled, hand-bead blasted, and anodized with a Type III hard coat.

Caution: Ensure firearm is completely unloaded before making any modification. Unload, check inside the chamber, and remove any ammunition from the area.

Caution: Ensure all screws are securely tightened to the recommended torque before shooting.

Note: All torque specs are given as inch pounds (in-lbs) not foot pounds.

Attention: To properly mount your riflescope we highly recommend using an inch/pound torque wrench. DO NOT exceed 18 in-lbs of torque on the ring's screws.

SPECIFICATIONS

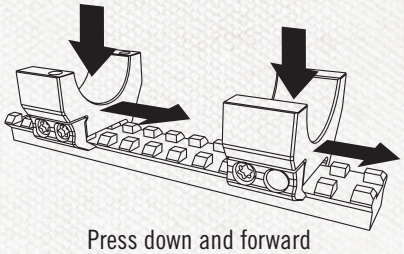
TUBE SIZE	1"
RING HEIGHT	Low
CENTER SCOPE HEIGHT	0.76" (19.3mm)
MOUNT COMPATIBILITY	Picatinny/Weaver
CAP SCREW BIT SIZE	Torx T-15
BASE SCREW BIT SIZE	Torx T-25
CAP SCREW TORQUE	15-18 in-lbs
BASE SCREW TORQUE	45-50 in-lbs
WEIGHT (PER RING)	1.4 oz. (39.7g)

INCLUDED
- 2 Precision Rings
- T-15 Torx Wrench
- T-25 Torx Wrench

- **CERTIFIED USA 7075 T6 BILLET ALUMINUM**
- **HARD COAT ANODIZED**
- **ROBUST, GRADE 8 FASTENERS**

Installation Instructions

1. Remove the upper ring halves (keeping them paired as packaged) and place aside.
2. Loosen the base screws and fit the lower halves onto a Picatinny/Weaver base.
3. Position to allow proper riflescope placement for eye relief and even spacing on the riflescope tube.
4. Individually tighten both base clamp screws while pressing the ring half down and forward, toward the muzzle, ensuring it is seated against a cross-slot in the rail. Tighten base clamp screws to 45-50 in-lbs.
5. Place the riflescope onto the lower ring halves and loosely reattach the upper ring halves to the lower ring halves.
6. Slide and rotate the riflescope for proper head position, eye relief, and vertical reticle alignment.
7. With the riflescope properly positioned, alternately tighten the ring screws in a crisscross pattern. Tighten screws to 15-18 in-lbs while maintaining even spacing between the ring halves.
   Note: Do not apply thread locker to the screws. Thread locking agents lubricate the threads, which can increase the applied torque.



Press down and forward (toward muzzle) to seat base clamp.

SCAN FOR MOUNTING & ZEROING INSTRUCTIONS

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